

# # A9AZ-7A650-A

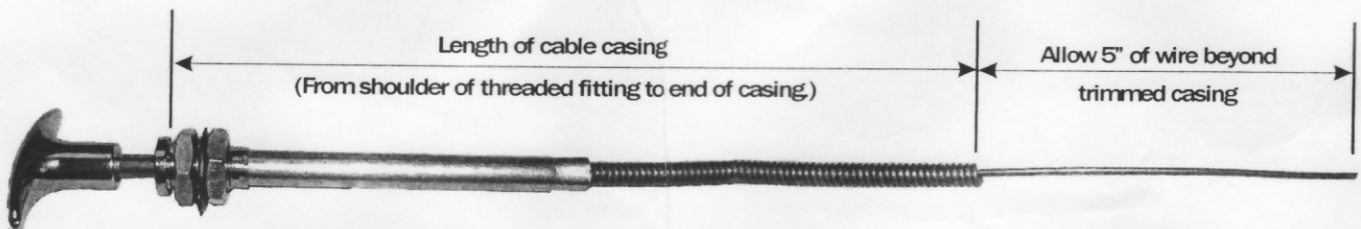
# Overdrive Manual Control Cable Assembly

| Vehicle             | Cable casing length |
|---------------------|---------------------|
| 1949-51 Ford car    | 75"                 |
| 1952 Ford car       | 47 1/4"             |
| 1953-56 Ford car    | 60 1/2"             |
| 1957-58 Ford car    | 43 1/8"             |
| 1959 Ford car       | 39 5/8"             |
| 1960-62 Ford car    | 51 3/16"            |
| 1963-64 Ford car    | 45"                 |
| 1955-57 Thunderbird | 32 7/8"             |
| 1958-60 Thunderbird | 33 5/8"             |

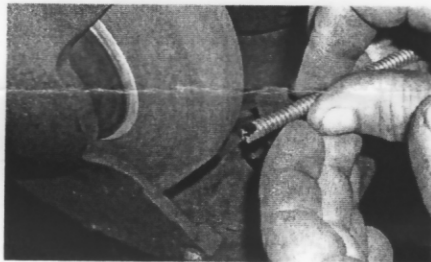
| Vehicle                 | Cable casing length |
|-------------------------|---------------------|
| 1962 Ford Fairlane      | 40 13/16"           |
| 1963-64 Ford Fairlane   | 40"                 |
| 1953 Ford F100 truck    | 63 3/4"             |
| 1954-56 Ford F100 truck | 63 3/4"             |
| 1957-66 Ford F100 truck | 75"                 |
| 1967-72 Ford F100 truck | 75"                 |

| Vehicle                | Cable casing length     |
|------------------------|-------------------------|
| 1949 Mercury           | (match original length) |
| 1950 Mercury           | 46"                     |
| 1952-54 Mercury        | 48 1/4"                 |
| 1955 Mercury           | 52 3/8"                 |
| 1956 Mercury           | 48 1/4"                 |
| 1957-58 Mercury        | (match original length) |
| 1961-62 Mercury        | 51 3/16"                |
| 1963-64 Mercury        | (match original length) |
| 1962-63 Mercury Meteor | 40"                     |

The overdrive cable assembly must be cut to a specified length depending on the vehicle application. The chart at the top displays the correct cable casing lengths for specific Ford vehicles.



The cable casing length is determined by the illustration above. It is recommended to allow an additional 5" of wire to extend beyond the trimmed cable casing while the handle assembly is completely pushed in.



## HOW TO CUT THE CABLE TO LENGTH AND INSTALL THE OVERDRIVE CABLE RETAINING SLEEVE.

**1.** Mark the correct cable length then pull the wire back into the cable casing out of the way of the cutting procedure. Cut the cable casing by using a bench grinder and carefully grind through the coiled exterior. Push the wire back into position and cut it 5" longer than casing.



**2.** A crimping tool and an aluminum end sleeve are supplied in the kit. Place the crimping tool around the sleeve and slide the sleeve onto the cable. Note that the inset shouldered end of the sleeve faces the handle assembly.

**5.** This is what the overdrive cable end should look like once the aluminum sleeve has been crimped into position. Notice that the end of the sleeve is flush with the trimmed cable casing.

It is recommended that an additional 5" of wire extend beyond the casing so that it may be trimmed to exact length once the assembly has been installed in the vehicle.

## REMEMBER: Measure Twice, Cut Once.



**3.** Slide the sleeve onto the cable so that the end is flush with the end of the casing. Place the crimping tool and cable assembly into a vise as shown above. Compress the crimping tool until the sleeve is secured to the cable.



**4.** To remove the tool bend one of the jaws back using a screw driver and hammer.